




PUREFLOOR 7AC4 L

CLASSIFICATION ACCORDING TO EN 685


Rev: 06/29/2020


CARACTERISTIQUES	REQUIREMENT	TEST METHOD
USE LEVEL	DOMESTIC INTENSE, COMERCIAL MODERATE	EN 685:95 ANNEX A
CLASS	 	23-31 EXAMPLES: RESIDENTIAL, BEDROOM, CLASSROOMS, HALLWAYS, HOME OFFICES.

GENERAL SPECIFICATIONS

CARACTERISTIQUES	REQUIREMENT	TEST METHOD
Thickness of element (t); t =7 mm	 Δt av, (relative to nominal value)0,50 t max -t min0,50	EN 13329 ANNEX A
Length of the surface layer (l) l=1331 mm	Δl 0,5	EN 13329 ANNEX A; EN 13329 ANNEX A
Width of the decorative surface (w) w =194 mm	Δw av, (relative to nominal value)0,10w max - w min0,20	EN 13329 ANNEX A
Squareness of the element (q)	$Q_{max} \leq 0,20$ mm	EN 13329 ANNEX A
Straightness of the surface layer (s)	$s_{max} \leq 0,36$ mm	EN 13329 ANNEX A
Longitudinal flatness (f)	$f_{concavo} \leq 6$ mm $f_{convexo} \leq 12$ mm	EN 13329 ANNEX A
Transversal flatness (f)	$f_{concavo} \leq 0,28$ mm $f_{convexo} \leq 0,38$ mm	EN 13329 ANNEX A
Opening between elements (o)	$o_{average} \leq 0,15$ $o_{max} \leq 0,20$	EN 13329 ANNEX B
Height between elements (h)	$h_{medio} \leq 0,07$ $h_{max} \leq 0,10$	EN 13329 ANNEX B




Dimensional variations after changes in relative humidity (l,w)	 Δl av $\leq 0,9$ $dw_{medio} \leq 0,9$	EN 13329 ANNEX C
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Light fastness	 Blue wool scale, part B02, not worse than 6 Grey scale, part A02, higher or equal to 4	EN-ISO 105 / EN 20105
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Static indentation	 No visible changes i.e. $\leq 0,01$ mm indentation using a straight steel cylinder with 11,30 mm in diameter	EN 433
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Surface soundness	$\geq 1,00$ N/mm ²	EN 13329 ANNEX D
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CLASSIFICATION REQUIREMENTS AND LEVEL OF USE

CARACTERISTIQUES	REQUIREMENT	TEST METHOD
Abrasion resistance	 AC 4	EN 13329 ANNEX E
Impact resistance	 IC 1	EN 13329 ANNEX F
Staining resistance	 5 (gr 1 - 2) 4 (gr. 3)	EN 438

Effect of a furniture leg		No damage shall be visible when tested with foot	EN 424
Effect of a castor chair		No changes in appearance or damage, as defined in EN425. Single-wheel castor, as defined in EN 12529:1998, 5.4.4.2. (Type W).	EN 425
Thickness swelling		=< 18,0%	EN 13329 ANNEX G
ADDITIONAL PROPERTIES			
CARACTERISTIQUES		REQUIREMENT	TEST METHOD
Humidity at dispatch from manufactured		The element shall have a moisture content of 4% to 10%. Any single batch must be homogeneous with Hmax-Hmin = <3 %	EN 322
Appearance, surface defects		Minor surface defect as defined in EN438 are permitted	EN 438
Edges sealing		Complete edge sealed with oil-wax product for enhance water resistant	INTERNAL
Mechanical locking strenght		fmax long. >=3,5 KN/m fmax transv. >=3 KN/m f0,2 long. >=3 KN/m f0,2 transv. >=2,5 KN/m	ISO 24334:2006
Formaldehyde emissions HCHO		E1≤0.124mg/m3 (EN 717-1)	EN 14041 / EN 717-1 / EN 717-2
Reaction to fire		Cfl s1	EN 14041 / EN 13501-1 / EN ISO 9239-1 / EN ISO 11925-2
Slip resistance coefficient under dry conditions		Class DS (>=0,3)	EN 14041 / EN 13893
Slip resistance		35>Rd>15 Class 1	EN 12633:2003 CTE DB SUA 1
Thermal Resistance		Without Underlay: 0,06 m2·K/W + FINfloor PE Underlay 0,154 m 2·K/W + Finfloor Silent Underlay 0,127 m 2·K/W Suitable for warm-water underfloor heating systems	EN 14041 / EN 12664
Antibacterial efficiency		Reduction of bacterial activity in 24 hours ≥ 99.9% according to tests carried out at the IMSL	ISO 22196
CE Certificate		DoP 08008	EN 14041

The above information is subject to modifications for the benefit of further improvements.

Non dangerous product. Adequate ergonomic techniques and IPEs must be used when handling. Dust generated in cutting, sanding, drawmilling and other processes must be extracted from the working environment with the usual procedures in the wood industry as industrial vacuum systems and IPEs use must be observed according to law.